



IPSCO FACILITY DATA SHEET

AMBRIDGE, PENNSYLVANIA

23RD STREET AND DUSS AVE. | AMBRIDGE, PA 15003 | TEL: 724-251-2515

Our Ambridge facility manufactures seamless pipe, performs pipe heat treatment for demanding applications, and provides finishing operations where pipe undergoes non-destructive testing and inspection. The plant also has the capacity to provide premium-upsetting services.

PLANT MANAGER

Frank Corona

EMPLOYEE HEADCOUNT

272

PRODUCTION CAPACITY (TONS)

450,000 tons of Seamless Pipe Manufacturing
32,000 of Premium Upset End Pipe
80,000 tons Heat Treated Pipe

CAPITAL PROJECTS

Hotmill Expansion
Hot Mill Rotary Furnace Burner Upgrade
Hot Mill Improvements (Bar Steadier)
SRM Roll Lathe
Mandrel Mill Supplemental Baghouse
Profile Measurement Gauge
Mandrel Mill Hydraulic System
Piercer Housing Replacement
SRM Spiral Bevel Gears
Peel Motor and Drive Upgrade
Mandrel Mill Drive Upgrade
Rotary Furnace Rebuild/Upgrade
Seamless mill
Pipe geometry control system



PRODUCTION PROCESS UNITS

PRODUCTION LINE	SIZE O.D. (INCHES)	GRADES
Seamless Hot Mill	2.375" – 6.050"	All
5" Upsetter	2.375" – 4.500"	N80,L80,C95,P110,Q125
7.5" Upsetter	2.875" – 5.500"	N80,L80,C95,P110,Q125
Q&T	2.375" – 6.300"	All
18 SD Straightener	2.375" – 5.000"	All
East Bay Facer	2.375" – 4.500"	All
East Bay Hydro	2.375" – 4.500"	All
East Bay EMI	2.375" – 4.500"	All
East Bay Ship and Coat	2.375" – 6.300"	All
Bronx Straightener	2.375" – 6.300"	All
4 KTC Straightener	2.375" – 6.300"	All
West Bay EMI	2.375" – 6.300"	All
WB Ship and Cost	2.375" – 6.300"	All