



# IPSCO FACILITY DATA SHEET

## KOPPEL, PENNSYLVANIA

6403 SIXTH AVENUE | KOPPEL, PA 16136 | TEL: 724-843-7100

Our Koppel facility is dedicated to steelmaking and billet production, pipe heat treatment for more demanding applications and finishing operations where pipe undergoes non-destructive testing and inspection.

### PLANT MANAGER

Andre Wollmann

### EMPLOYEE HEADCOUNT (As of September 26, 2017)

279

### PRODUCTION CAPACITY (TONS)

600,000 of Billet Production  
160,000 of Heat Treated Pipe

### CAPITAL PROJECTS

- Caster Size Upgrade
- NDT Inspection Addition
- Heat Treat Finishing Line Expansion Project
- Heat Treat Furnace Upgrade
- Melt Shop Transformer Upgrades
- New EAF Side Wall Burners
- New Billet Handling Crane
- New Ladle Slide Gates
- EAF Shell Replacement
- Full length Ultrasonic testing
- Q&T equipment
- UT inspection equipment
- Furnace transformer

### PRODUCTION PROCESS UNITS

PRODUCTION LINE	SIZE O.D. (INCHES)	GRADES
Electric Arc Furnace/Continuous Casting	5.500" and 6.500"	Billets; All
Heat Treat and Finishing	2.375" – 7.625"	J55, N80, L80, P110, Q125

